



GOAL POST MAINTENANCE GUIDE





SAFETY ASSURED

Goal post safety is paramount to MH Goals, and all equipment manufactured by us conforms to the latest British and European safety standards. What's more, our MD Mark Harrod is one of the UK's leading experts on goal post safety, design and manufacturing, and is recognised as an independent expert by the British Standards Institute (BSI) where he consults on both British and European sports equipment safety standards. Here are his tips and advice on maintaining your goals which will serve you all year round.

GAME CHANGING GOALS

Goal post maintenance can sometimes be overlooked, especially in the colder months.

However just spending a few moments more on the set up and maintenance of your equipment will help prevent injury and prolong the life of your goals.

THIS GUIDE WILL EXPLAIN HOW TO CARRY OUT AND COMPLETE SAFETY CHECK ON YOUR GOALS, INCLUDING THE:

FASTENINGS

NET HOOKS

FRAMEWORK

WHEELS

WEIGHTS

NETS

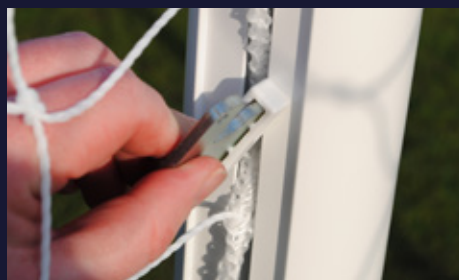


1

CHECK BOLTS ARE TIGHTENED AND SECURELY FASTENED

It's vital that you check bolts are tightened and securely fastened as loose nuts and bolts can cause a number of issues. The goal will become unstable, pieces will fall off during play, and there will be increased wear and tear on other parts. This is a simple fix as many goals use the same size parts, so a quick turn with a 17mm or 13mm spanner can eliminate many future problems.

Should any parts be missing it is vital that the goals are not used until the required repairs have been made.



2

REPLACE ANY NET HOOKS THAT HAVE GONE MISSING OR HAVE BROKEN

Replace any net hooks that are missing or broken. Nets that are not properly fastened to the goals not only look untidy but can cause a real safety issue with an increased chance of players becoming tangled in the net.

If the goals are aluminium they will most likely use an enclosed hook that slots into the moulded channel of the goal. With steel and plastic goals that don't have this channel, Velcro or cable ties can be used to secure the nets to the posts.



3

CHECK THE GOAL'S CORNERS FOR CRACKS AND SPLITTING

Aluminium that has been simply cut or mitred tends to separate, leaving sharp exposed corners. It's important if you have this type of goal to regularly check they are still safe to use, as they can cause serious injuries.

Goals with welded corners don't have this issue as a smooth weld covers the edge; however it is still important to check these as misuse or old age can cause the aluminium to crack.



4

CHECK THE WHEEL MECHANISMS TO HELP REDUCE WEAR & TEAR

The wheels on any football goal tend to take a lot of abuse but there are a few things that can be done to keep them in good working order. Greasing the moving parts will keep the wheels running smoothly and reduce wear on all parts.

As with the goal frames, you should check that the nuts and bolts are tightened to keep the wheels tight and in line to prolong their life. Lowering the wheels when not in use takes the weight off the moving parts and reduces the risk of damage.



5

ENSURE WEIGHTS ARE ATTACHED AND THE CORRECT AMOUNT IS BEING USED

Every goal manufactured by MH Goals conforms to the latest British and European safety standard, but this is only applicable when the goal is properly anchored.

Goals can be anchored in several ways:

- Handbag weights can be chained to the corner of the goal to make it safe, but it's important to use the right amount: six per goal for 24x8 and 21x7 goals, and four per goal for 16x7, mini soccer and 5-a-side goals.
- Sandbags can easily be placed over the back bar. We recommend three sandbags for a 24x8 or a 21x7 goal, and two for 16x7 mini soccer and 5-a-side.



6

LABEL EACH GOAL TO HELP EASILY IDENTIFY BETWEEN THEM

Often clubs will have portable goals that are moved before and after each match, so labelling each goal will enable the user to easily identify the goals for maintenance purposes. This then simplifies the task of reporting faults, getting new parts and making the necessary repairs.

7

FILL OUT A MAINTENANCE SHEET FOR PEACE OF MIND

Much like a car service history, goal maintenance sheets give the user a clear background of what has been done to a goal to keep it serviceable and safe. By regularly maintaining your goals it will also highlight issues before they become serious and make the goals unusable or dangerous.

The current recommendation is that all records relating to the goal should be kept for a minimum of 21 years to ensure that evidence of good practice is available in the event of any subsequent legal proceedings. You can find our maintenance sheet on the MH Goals website that you can print off and use for your goals.

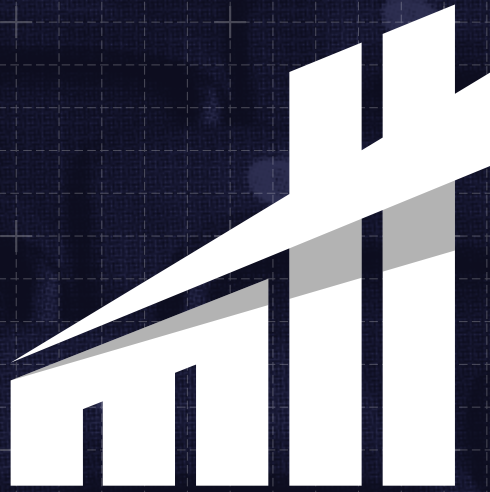
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CHECK THE GOAL NETS FOR ANY HOLES OR DAMAGE

Large holes can appear in the nets for a number of reasons, from general wear and tear to vandalism or rodent damage. The net mesh size of a football goal is in fact governed by both British and European safety standards to reduce the risk of head and limb entrapment, so should the mesh become damaged, nets have the potential to cause serious injury.

If only one or two meshes have been damaged you can use a length of twine to patch the net up, but if the damage has produced a large hole the only option is to purchase a new net.

IF AS A RESULT OF YOUR CHECKS YOU FIND ANY FAILINGS, WE STOCK A HUGE RANGE OF REPLACEMENT PARTS



MHGOALS

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